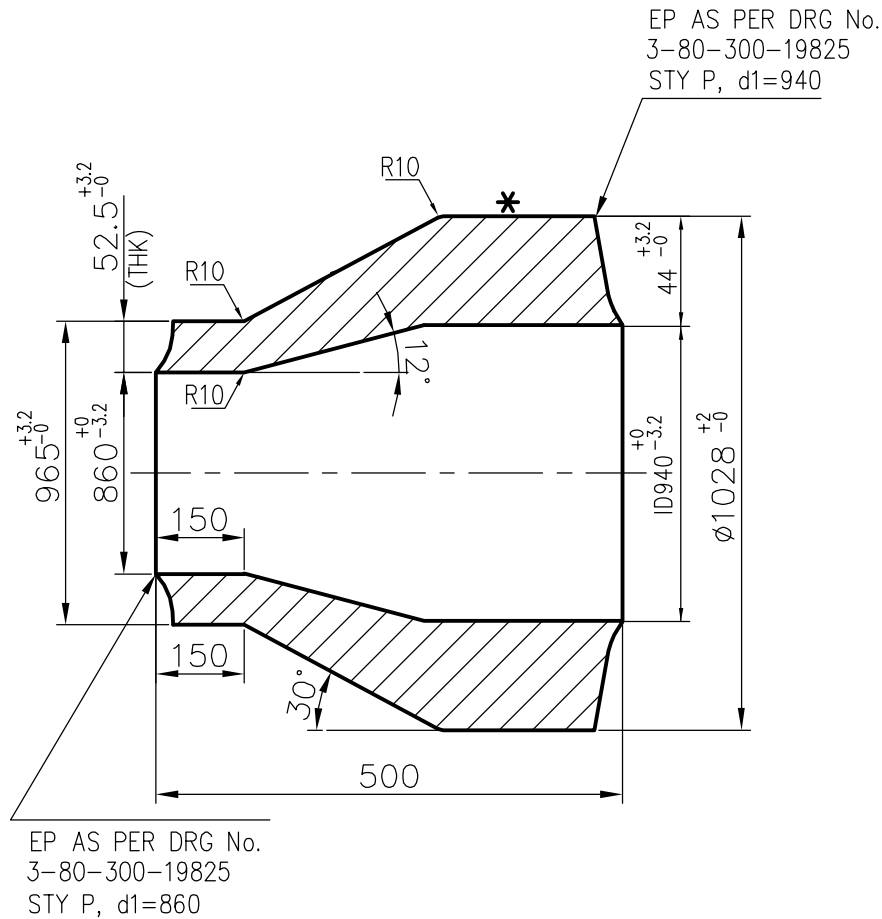


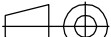
REV 01	DATE	ALTERED :
		CHD & APPD :

A diagram of a triangle with a horizontal base. The base is labeled with the number 12.5. A vertical line segment from the top vertex to the base represents the height, which is also labeled with the number 12.5.

01 DESIGN PRESSURE : 74.2 kg/sq.cm(g)
02 DESIGN TEMPERATURE : 512 °C
03 HARD PUNCH "F22" AT PLACE MARKED
WITH ✖
04 FOLLOW APPLICABLE TDC



	MATCHING PIECE ID940X44/OD965X52.5		XX XXX XXX XXXX	A		614	000
			SA182F22CL3				
VARIANT NUMBER	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT(KG)	
			MATERIAL SPECN			QUANTITY	

		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		DRN	NAME RP SINGH	SIGNATURE	DATE 22.05.19
				CHD	KONDAPANAU		22.05.19
				APPD	R.SESHAGIRI		22.05.19
DEPT BM	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 614	REF TO ASSY / OLD DWG		
CODE 121							
TITLE MATCHING PIECE ID940X44/OD965X52.5					DRAWING NO : 4-80-320-83295		REV 00